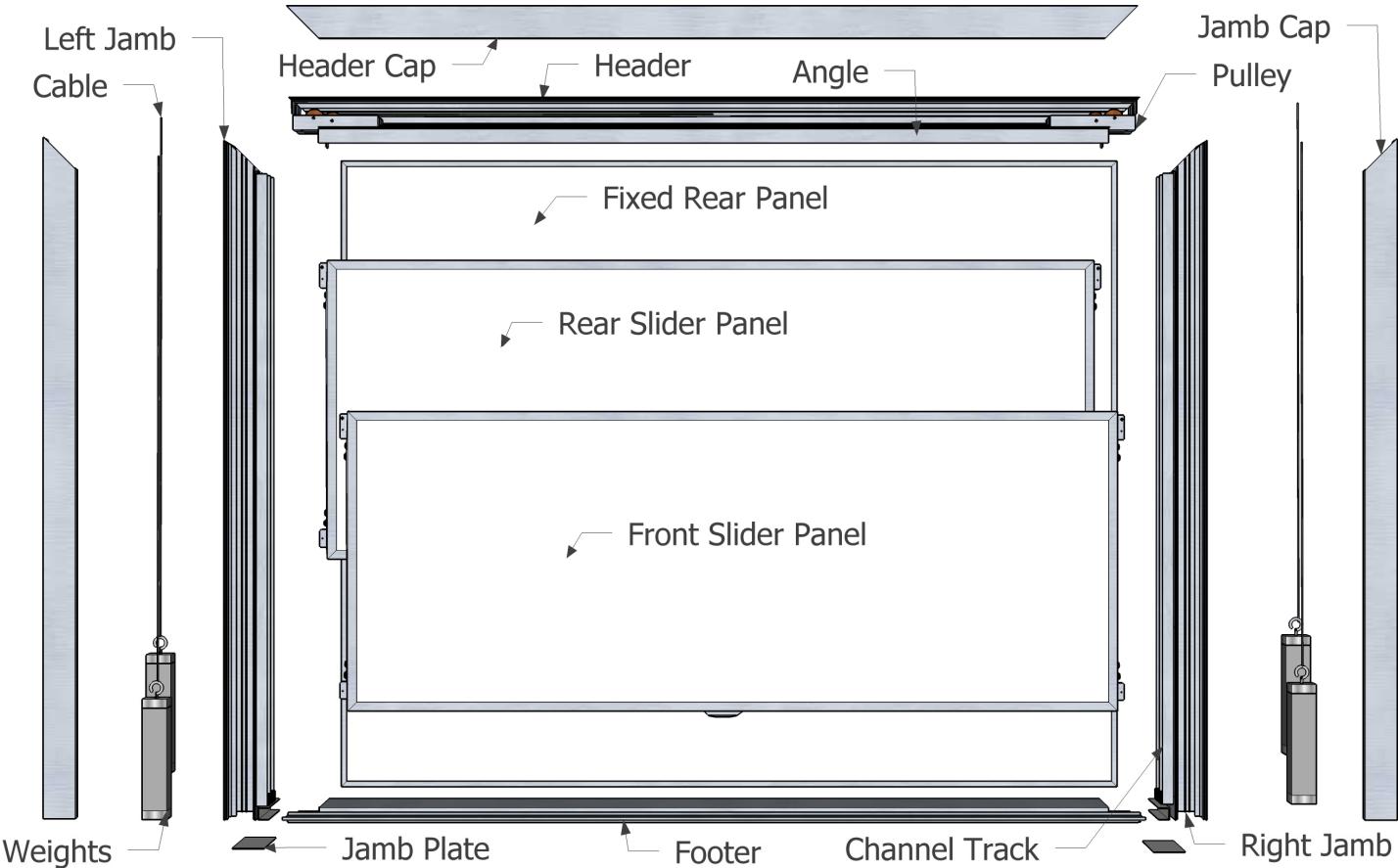


EQUIPMENT REQUIRED:

Power Drill with #2 Philips
Allen wrench set

Level
2X4 cut to mounting height (2)

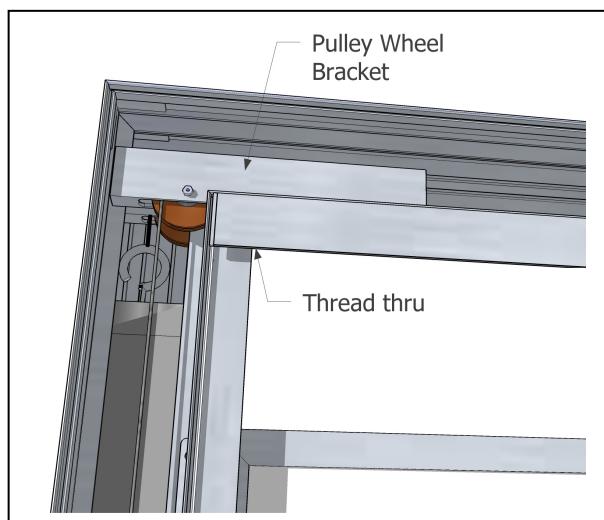
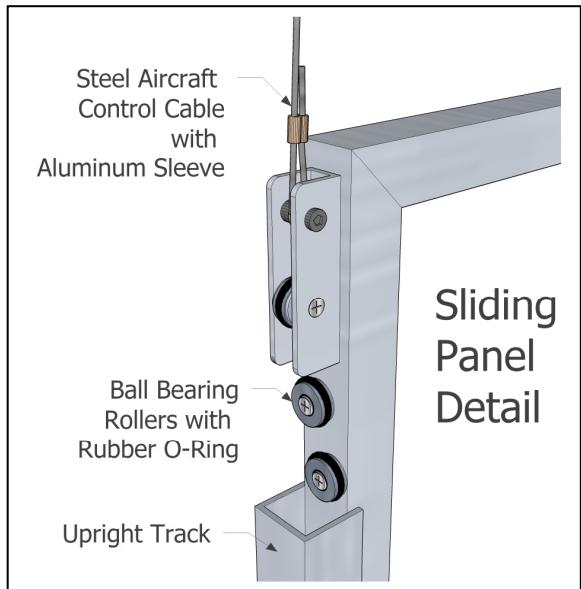
Wall Mounting Hardware
Chalk Line



NOTE: Blocking is required at both housing **Jamb** verticals on center of the housing. In other words, 2 1/4" in from each end vertically. Blocking for the **Header** is not required, but it must be installed into stud or block.

1. Lay out all pieces on floor & match up pieces into configuration.
2. Remove **Face Caps** from Header and Jambs. Also remove the **Header Angle** attached to the inside of the **Header**.
3. Assemble **Header**, **Footer** & **Right / Left Jambs** (Screws are included attached to the unit.)
4. Optional: Cut 2 or 3 lengths of 2X4 at elevation. Stand up the unit and set on 2X4s.
5. Use the proper flat head screws (not included) for your wall composition to adequately secure the unit) Install the **Header** into blocking or stud near center. (The screw must sit flush or below the housing fins to ensure that the counter weights do not come in contact with the screws during travel) Level the **Header**, then repeat both directions at a maximum 24" apart.
6. Level the **Left Jamb**, then attach to wall with screws through the back of the **Jamb** on center with a flat head screw at a maximum 24" apart. Repeat for **Right Jamb** install.

7. Remove the **Jamb Plate**, slide the rear **Weights** into the back track of the **Jambs** & reinstall the plate.
8. Remove Jamb's **Guide Tracks** noting the position.
9. Attach **Fixed Rear Panel** to wall: J-trim supplied top & bottom only with H-Bar connection trim.
Note: The simplest way is to face screw the vertical edge of the panel, since these edges will be hidden by **Channel (Guide) Tracks** when replaced. *Optional:* Apply liquid nails or similar to the back of the panels before install.
10. Reinstall **Right Guide Tracks** into **Right Jambs**.
11. Secure cables to the **Rear Sliding Panel** by loosening the 3/8 SET SCREW in top pulley bracket as shown to the right with an allen wrench.
12. Set **Rear Slider Panel** into right side **Rear Guide Track**. Slide the loose **Left Guide Track** on the **Rear Sliding Panel** and set both into position on **Left Jamb**. Install accessible Guide track screws.



13. Thread cables through **Pulley Wheel Bracket** and down weight channel in jambs as shown to the left.
14. Prop the sliding panels up vertically about 3' to provide working slack for attaching weights. (Use the 2X4s from earlier)
15. Slip the cable loop on the weight's notched eye hooks. **Make sure** that the cable is on the pulleys in the **Pulley Wheel Bracket** before testing the sliding panel.
16. Remove your blocks and test the sliding panel. It should glide easily, and stop when force is removed. Reinstall the guide track screws.
NOTE: DO NOT apply excess force as the panels will glide or the cable could pop off the pulley.
17. Install front **Slider Panel** in the same manner following steps 11-16 using front guide track.
18. Replace **Face Caps** and **Header Angle**.
19. Clean the work area. Clean the panel surface & aluminum trim with EcoClean® surface cleaner or any ammonia added cleaner.